Wire Rope and Chain Scrapers

10.200R
10.200RS
10.300R

Operating Manual
English
March 24| Version 1.1

Table of Contents

Version	Revision	Date	Initials
1.0	Created	August 23	bbi
1.1	Diamond crown drill bit set updated	March 24	bbi

Preface

Dear valued customer,
Thank you for the confidence and trust you've placed in us by purchasing one of our products.
We always appreciate suggestions and new design ideas. Your feedback will help us improve the design of our product and the associated documentation.

If you have any questions or suggestions, please contact our Customer Service Department.

enz® technik ag
Tel. +41 41 676 77 66
info@enz.com

Feedback form
www.enz.com/en/header/feedback

Person responsible for the documentation:
Bryan Bieri (Tech. Support / QM Manager)

We reserve the right to modify and further enhance our products without prior notice as a result of technological advances. Misprints reserved.

Purpose of the document

The purpose of this manual is to instruct you on how to use our product correctly, effectively, safely, and for its intended purpose. The user will be informed about risks, reasonably foreseeable misuse, and residual risks.

Important!
Read carefully before use.
Keep for later reference.

Please read this operating manual thoroughly before using the cleaning tool. Make sure that all employees who work with the product know how to use it correctly.

The operating manual must be available to all operating personnel at all times. It must be kept in an easily accessible place.

If the manual is misplaced or destroyed, a new copy can be requested from your nearest dealer or from the manufacturer directly.

1 Safety

1.1 Noncompliance with the safety information and its consequences

Disregarding these safety instructions may lead to accidents and severe personal injuries, material damage, and damage to the environment.
The manufacturer cannot be held responsible for any damages resulting from non-compliance with these instructions.

1.2 Target group

This manual is intended for all persons who will be involved in the assembly, start-up, and operation of the pipe cleaning tool.

1.3 User requirements

Personnel intending to assemble, start up and operate the tool must...

- Be familiar with the field of sewer maintenance work and possess the appropriate technical knowledge.
- Be trained and instructed appropriately in the use of the product.
- Have read and understood the operating manual, in particular the section on "Safety"

If your personnel do not possess the necessary knowledge, they must be trained and instructed on it. If necessary, the pipe cleaning tool manufacturer can provide this instruction and training.

Only the maintenance and service activities described in this manual may be performed by users who have met the above-listed requirements. Any additional maintenance and service work may be performed only by qualified specialist personnel from the manufacturer.

Please refer to the section on "**Maintenance**".

1.4 Explanation of general safety instructions

The general safety instructions in this section provide information about potential residual risks, which are inherent to the product and may occur unexpectedly, despite the proper usage of the product.
In order to prevent personal injuries, material damage, and damage to the environment, all personnel working with this product must comply with these safety instructions. It is mandatory for said personnel to read and to understand the information provided in this section.

1.5 Information provided in these operating instructions

	**DANGER!** Noncompliance may lead to serious injury or **loss of life**.
	**WARNING!** Noncompliance may lead to serious injury and / or cause a long-term disability.
	**CAUTION!** Noncompliance may lead to injury and considerable material damage, financial loss or damage to the environment.
	Information on the technically correct and efficient use of the product.

1.6 Intended use

The product is designed to clean the insides of pipes (sewer pipes). The following points must be followed to ensure proper use of the product:

- ⚠ The cleaning tool may be used only in pipes or pipe-like sewers. The profile to be cleaned must be free of leaks and surrounded by material.
- ⚠ The tool may be used on the following types of pipes:
  - PE pipes
  - Steel pipes
  - Concrete pipes
- ⚠ For use in pipes made of other material, please consult the manufacturer.

- ⚠ The product may be operated only in pipes with correctly installed and defect-free connections.
- ⚠ Cleaning areas (manholes, pipe branches etc.) need to be sufficiently secured during the operation, including during construction and cleaning work.
- ⚠ During the cleaning operation, **no** personnel are allowed inside the pipes or at either end of the pipes.
- ⚠ The maximum pressure indicated on the nozzle may **not** be exceeded.
- ⚠ Wastewater may **not** be drained into watercourses (creeks, rivers etc.).
- ⚠ The product must be inspected to ensure it is in proper working order before every start-up.
- ⚠ Defects must be rectified before start-up.
- ⚠ Use the tool only as intended. (Use only the correct wrench for nuts).
- ⚠ Secure the hose lines in such a way that they cannot become damaged during operation.
- ⚠ Only the accessories provided and approved by **enz® technik ag** may be used.

1.7 Safety warnings for modifications

No other changes or modifications to the pipe cleaning tool may be performed. Only parts authorized by the manufacturer may be used. The manufacturer is not liable for damage resulting from unauthorized changes to the product.

1.8 Protective equipment for working in manholes, excavations, and sewer lines

The employer must provide suitable personal protective equipment and ensure that it is worn by the employees during work.

In the following section, the protective equipment prescribed by Schweizerische Unfallversicherung SUVA (the Swiss Accident Insurance Organization) will be described.

For more information on this, refer to the brochure:
Safe entry and working in manholes, excavations, and sewer lines
(in German, French & Italian)

Order number: 44062.d

Suva
Schweizerische Unfallversicherungsanstalt
Arbeitssicherheit
Postfach, 6002 Lucerne, Switzerland
For information:
Phone +41 41 419 51 11
For orders:
www.suva.ch/waswo
Phone +41 41 419 58 51

Respirators

Self-contained respiratory equipment for spending time in dangerous atmospheres and for use during rescue operations.

Respirators

Self-rescue respiratory equipment (devices with compressed air tanks or regeneration devices) for working in sewers and for first aid for injured persons.

Rescue harness

Rescue harness or protective clothing with a loop sewn into the neck. During rescue, the rescue rope will be attached to the neck loop. Injured persons will be lifted out using a rescue lifting device with a self-actuating load brake.

Suitable working clothing

Leak-proof clothing protects the skin from becoming soiled and from possible infections. Visually conspicuous work clothing makes the employee more visible to traffic.

Appropriate footwear

Safety footwear should, in particular, have good grip and be slip-resistant and leak-proof (e.g. rubber boots).

Gloves

Appropriate gloves will protect you from hand injuries and contact with materials that could impair your health and from untreated water.

Hardhat

The hardhat will protect your head from falling objects and from bumping into fixed components and objects.

Hearing protection

If there is noise that could damage your hearing, you must wear, e.g. earmuffs with built-in headphones and microphone.

Eye protection

Your eyes should be protected against grit, sprayed dangerous substances, etc.

Lighting independent of the power grid

For example, you should carry a waterproof flashlight or wear a flashlight attached to your hardhat.

1.9 General safety instructions

Danger! | High-pressure water jets

Defects in or unintended use of the product could cause hazards due to pressurized water spray. Never remain in the channel during operation. Ensure that the product is in perfect condition before operation. Highly concentrated water jets can cause serious injury and could even sever limbs.

Danger! | Toxic vapours

There can be toxic vapours in sewer lines. Wear the prescribed protective equipment such as gas masks, gas warning devices and rescue harnesses. Inhaling toxic vapours or air that is contaminated with particles could be **fatal** or lead to serious injuries if the particles enter the lungs.

Warning! | Falling objects

Around open manholes, objects can fall down into the manhole and onto the people below. Never remain directly beneath the manhole opening when guiding the products in. Secure the manhole entrance against parts that could fall. Do not throw any tools or objects down into the manhole. Do not enter any manhole where there is a danger of falling. Personnel could become trapped.

	**Warning! | Chemical burns** There may be unidentified, corrosive, or otherwise harmful substances in the sewer line. Put on appropriate protective clothing. Use the protective equipment prescribed. Otherwise, you could suffer from chemical burns to your skin and eyes or become infected with pathogens.
	**Warning! | Falls from height** Open manholes are to be expected in the area where you will be working with the product. You must warn people about open manholes. Pay attention to where you are walking.
	**Warning! | Hand injuries** In case of tampering with the product, there is a risk of hand injury due to getting caught or abrasion. Wear gloves during work. Pay attention to where you grip the product. Always have sufficient people carry heavy or over-sized, equipment. Consequences can include crushing injuries, abrasions or even the loss of a limb.
	**Caution! | Sharp objects** If the product is tampered with, there is a risk of hand injuries due to sharp edges. Wear gloves during work. Pay attention to where you grip the product. Consequences can include cutting injuries to your hands or other parts of your body.
	**Caution! | Trip hazards** Lines and other objects are to be expected on the ground in the area around where the product is being used. Pay attention to where you are walking. Keep the area of use tidy. Tripping and falling could cause serious injuries.

2 Legal

2.1 Copyright

This manual shall not be duplicated partially or in its entirety without the prior written permission of **enz® technik ag**. It shall not be photocopied, reproduced, translated, or converted into an electronic or machine-readable format.

2.2 Exclusion of liability

The manufacturer is not liable for damage that:

- Is caused as a result of unauthorized changes to the product.
- Is caused by not following the safety instructions.

2.3 Warranty conditions

In accordance with our sales and delivery conditions, we offer a warranty. However, the warranty is voided if:

- The product is used under conditions that are not permitted by us.
- Replacement and accessory parts that are not original replacement and accessory parts from **enz® technik ag** are used.
- If there is damage due to:
    - Improper use
    - Not following the operating manual
    - Unsuitable operating equipment
    - Incorrect or improper routing of the hose or pipelines
    - Unauthorized changes or modifications to or conversions of the product.

3 Wire rope and chain scrapers

3.1 Introduction

enz® chain scrapers are universally usable tools.
The same tool can be adapted and used for a wide range of pipe diameters. Different deposits such as limescale, cement slurry, roots, etc. can be removed efficiently.

Tools with Art No. 10.XXXR can be operated with recycled water.
In addition, enz® chain scrapers can be modified in various ways. Simple handling and maintenance are also traits that go hand-in-hand with enz® chain scrapers.

3.2 Application

- Used to prepare for restoration work, such as relining, grouting, or applying coatings
- Complete root removal
- Removal of incrustations and deposits
- Removal of concrete residues in newly-laid channel pipelines (for acceptance inspection)

4 Installation

4.1 Assembling the tools

All tools are supplied ready to be used. Once the tools have been unpacked, please check the content for completeness.

4.2 Preparatory work

It makes sense to clarify some points before use. Knowledge of the following points is helpful during preparations and when adjusting the wire rope and chain scraper:

- Layout of the pipes
- Inner pipe diameter of the sewer line where work will be performed
- Pipe material of the sewer line where work will be performed
- Type of foreign material in the pipe
- Planned flushing direction → We recommend that you work against the direction of the water flow.
- Any type of gradient in the sewer line where work will be performed
- Access points to the sewer line

4.3 Setting up the work area

Prior to working with a wire rope or chain scraper, the following procedures must be followed:

- Set up barriers and safety equipment (warning triangle, block off the area, etc.)
- The work area must be blocked off and secured so that there is no risk of falling or other traffic-related dangers.
- The necessary information on the wastewater flowing through the manhole must be obtained (chemicals, gas, vapours, etc.)
- Measuring instruments such as explosive gas meters, oxygen meters, gas warning devices, etc. must be readily available.
- You must ensure that the appropriate nozzle sizes for cleaning the pipes are available. The application range of each nozzle is listed in the "Technical data" section on Page 20.
- The layout of the pipes (manhole drawings) must be known before starting the work so that the nozzle can be prevented from emerging at a pipe end. Support personnel must be on hand to monitor possible emerging points.

⚠ Have the liability waiver signed by the customer to protect against any claims for damages.

⚠ If the tools are heavy, then a tripod winch is required to lower the wire rope or chain scraper into the manhole. It should not be lowered into manhole by the hose.

Figure 1 ***Blocked off & signed work area***

4.4 Adjusting the wire rope and chain scraper to the sewer line diameter

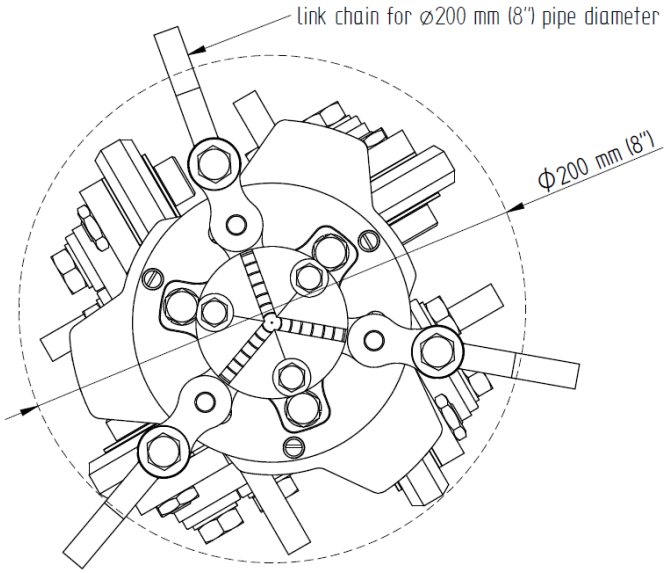
A wire rope or chain scraper must always be adjusted to the inner diameter of the pipe where work will be performed.

Chain lengths are selected to ensure that the ends are always scraping against the pipe wall. This prevents the tool from rotating too fast during operation and causing unnecessary damage to the tool and the pipe.

The skids can be adjusted on some articles in the wire rope and chain scraper series; in others, the skids and the chains are replaced based on the sewer line diameter. When adjusting the skid and cage settings, always use the largest possible setting for the inner sewer line diameter being worked on.

To correctly install your wire rope or chain scraper, please refer «Technical data on page 20».

You will find tool-specific information on the chains, ropes and skids to be used and how to adjust them there.



Drawing 1 ***Chain length greater than pipe Ø***

Caution!

Always use the correct chain or rope length. The chains or ropes must drag along the pipe wall, and they must **not** strike the wall! Otherwise, the pipe wall or the product could become damaged.

5 Operation

5.1 How to operate the tools

1. Flush all loose debris from the pipe prior to working with a standard nozzle. Loose debris can interfere with the work. If need be, you must use a pointed nozzle or a Bulldog, with their specialized front jet features, to clear the pipe of roots.
2. The chain scraper adjusted to the pipe is screwed onto the hose unrolled from the vehicle. The thread dimension depends on the size of the chain scraper. Use a sewer camera to check whether the pipe is suitable for cleaning with the chain scraper (pipe run, pipe condition, brittleness, etc.).
3. Push the wire rope or chain scraper at least half of its length into the pipe to be cleaned. If possible, you should work against the direction of flow.
4. Increase the pressure on the wire rope or chain scraper up to 100 – 120 bar (1450 – 1740 psi) - while paying attention to any loss of pressure in the hose.
5. Keep an eye on the forward motion while unrolling the hose and pay attention to the noise from the work. If you notice any irregularities, please refer to the Troubleshooting section on Page 16.
6. Also allow water to run when retracting the wire rope and chain scraper so that the nozzles do not become clogged.
7. Close the manhole cover once work is completed.

Normally, the head of the nozzle rotates counter clockwise when you watch from the hose side. Meanwhile, the connecting thread will turn in a clockwise direction. This prevents the nozzle from detaching itself from the connecting thread during operation.

Continue to run the water at low pressure when retracting the tool. This prevents wastewater from entering the interior of the nozzle, which can lead to failure.

5.2 Cleaning pipes with minor damage

Slightly damaged pipes usually exhibit cracks in the pipe wall. If detected, always contact the customer or the appropriate authorities.

When working inside a slightly damaged pipe, extreme caution must be used. Use of the tool is always at your own risk! **enz® technik ag** waives all liability!

DANGER!

When cracks are washed out, pipe fragments can break off and the material surrounding the pipe may be flushed out. When in doubt, you should not use the product. Using it in these circumstances can result in collapsed channels.

5.3 After use

After you have completed work, you must still do the following:

1. Rinse the tool with fresh water.
2. Spray OIL SPRAY BIO (Item no. C191) on the entire tool. Then manually turn the rotor several times.
3. Then check the tool for traces of wear and replace any defective parts if needed.

5.4 Completing the work process

If possible, use a camera to inspect the cleaned pipes. Look out in particular for any damage and ensure that no liquids can escape into the environment.
All manholes must be closed after the cleaning has been completed.

5.5 Troubleshooting

5.5.1 Chain scraper is prevented from rotating

The wire rope or chain scraper makes a characteristic noise. This sound will tell you whether the chain scraper is working or has become “stuck”.
When the chain scraper no longer turns:

1. Reduce the pressure.
2. Pull the chain scraper back about 500 mm (20 inch)
3. Carefully increase the pressure until you can hear that the chain scraper is working again.

5.5.2 No more forward movement

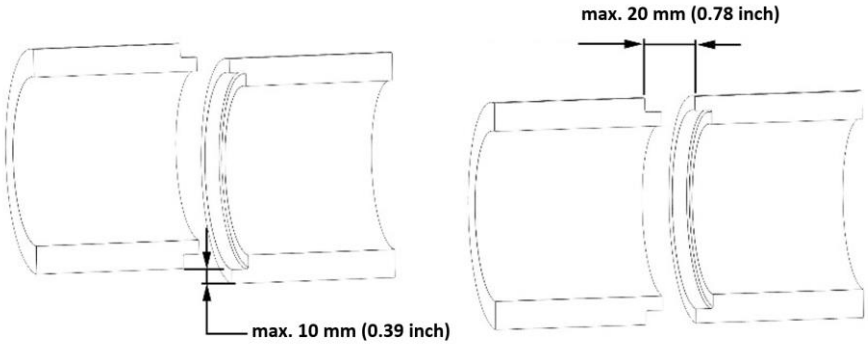
There are two possible reasons why the wire rope or chain scraper is no longer moving forward:

- A gap or relative displacement between two pipes is too large. There is a danger that the guide roller is stuck.
- The wire rope or the chain has caught on something or has become wedged in a gap.

If this is the case:

1. Pull the tool back.
2. Try to work from the other side.

If there is a danger that the pin bolt chains have become caught in existing or previously flushed-out gaps, then link chains should be used. If the gap is more than 20 mm (0.75 inch), then the chain scraper is not suitable.



Drawing 2 ***Maximum offset***

6 Maintenance

The maintenance and service activities described in this manual may be performed only by users who have the required knowledge.

6.1 Maintenance after each use

1. Check the inserts for clogging.
2. Then check the tool for traces of wear and replace any defective parts if needed.
3. For corrosion protection and care, treat the tool with OIL SPRAY BIO (Item No. C191).

Figure 2 ***Oil Spray Bio, 500 ml***

6.2 Nozzle inserts

The nozzle inserts must be inspected regularly. Nozzle inserts wear and tear depends on the degree of contamination in the water used. If recycled water is being used, the nozzle inserts must be inspected **daily** and cleaned if necessary.

	CAUTION
	Worn nozzle inserts impair cleaning results and increase risk when working with high pressure. If recycled water is being used, the nozzle inserts must be inspected daily.

If you do not know the nozzle diameter, JetCalc must be used to determine it.

6.2.1 Replacing the nozzle inserts

1. Remove the defective nozzle inserts.
2. Clean the threaded holes and the new inserts. All threads should be grease-free.
3. Coat the nozzle insert threads with Loctite No.243 adhesive (Art. No.C192).
4. Immediately screw the nozzle inserts into the tool body as far as they will go, then use a socket wrench to slightly tighten each insert.
5. Wait at least 24 hours until the adhesive has hardened.

CAUTION!

Damaged nozzle inserts may be replaced only with identical nozzle inserts of the same diameter. If the tool is not correctly assembled, the tool or the pipe may become damaged.

If the tool is due to remain unused for an extended period, spray the nozzle holes and the connecting threads with OIL SPRAY BIO (Item No. C191).

6.3 Replacing parts

A qualified user is allowed to replace all parts that are fitted during installation and the following additional parts:

- Chain sets
- Wire brushes
- Wire rope loops
- Nozzle inserts
- Skids & cages

Any additional maintenance and service work may be performed only by qualified specialist personnel from the manufacturer.

6.4 Disposal, environmental protection

The tools do not require any special disposal procedure, and they can be disposed of with other scrap metal without problems.

Please note that pipes are cleaned only if the composition of the wastewater is known (industrial wastewater in particular). Under no circumstances may chemicals or other toxic substances flow through defective pipes and enter the environment. Defective pipes or leaking substances must be reported to the supervisory body or appropriate authority.

Do not use excessive amounts of water. This will help conserve our natural resources.

7 Technical Data

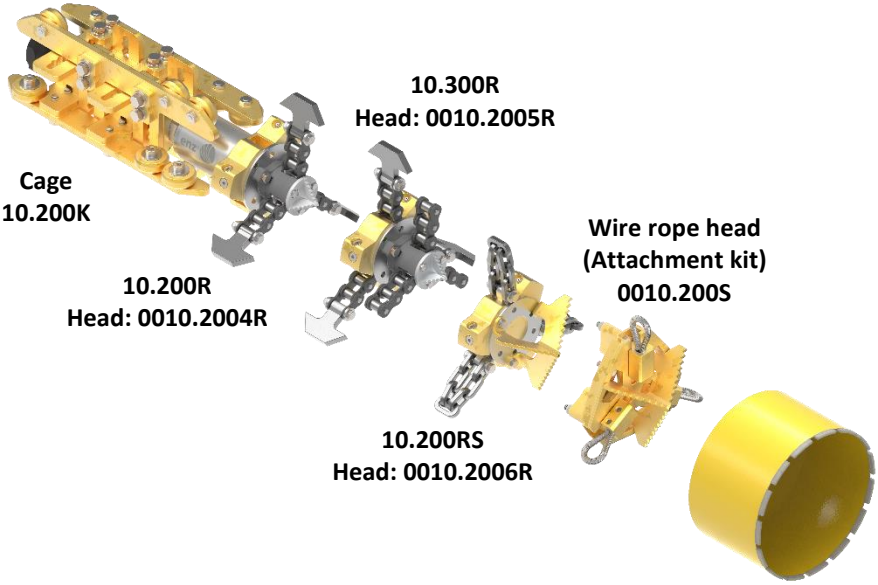


Figure 3 ***10.200R, 10.300R, 10.200RS***

10.200R
Standard setting for slight to serious root penetration.

10.300R
This setting can be used to remove the most extreme root penetration. The 10.300R is recommended starting at a diameter of about 300 mm.

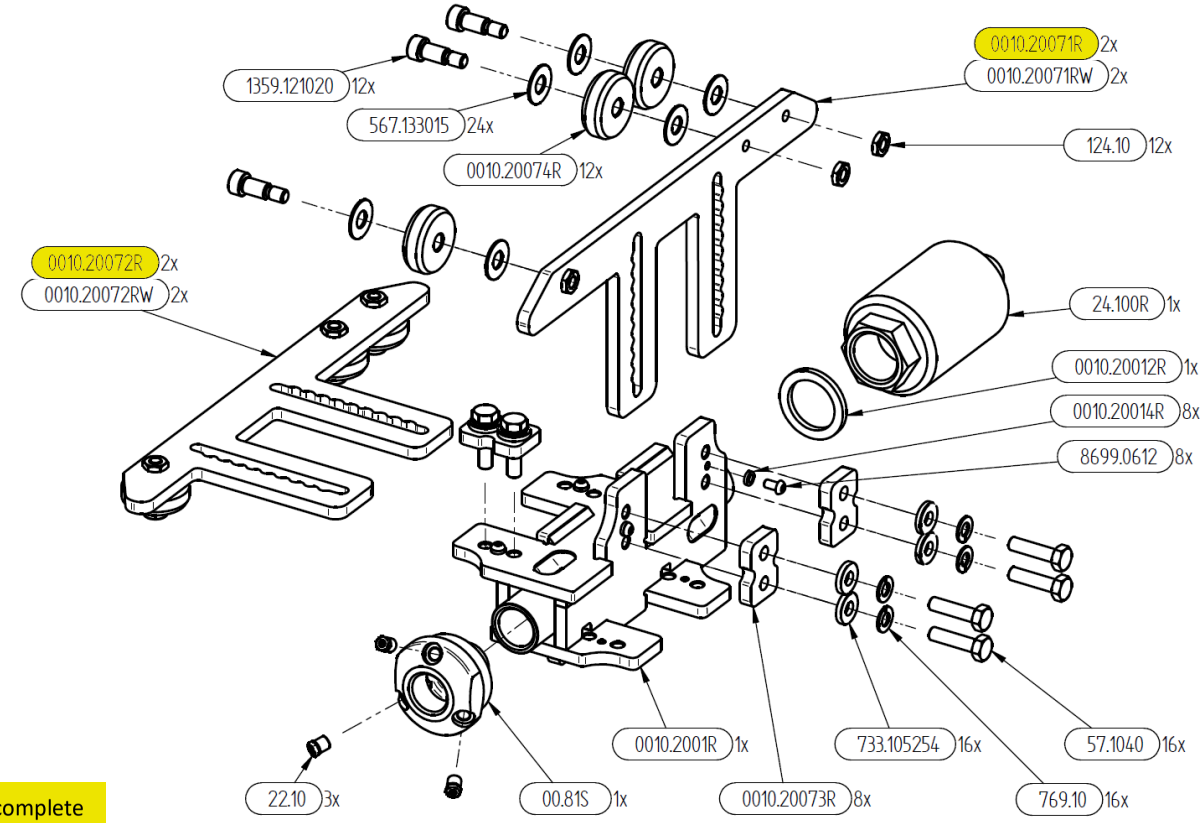
10.200RS
For work on slightly damaged pipes with large pipe offset. No danger due to jamming of the chain.

Wire rope head
This is for removing rust or gentle cleaning in plastic, stoneware or older pipes.

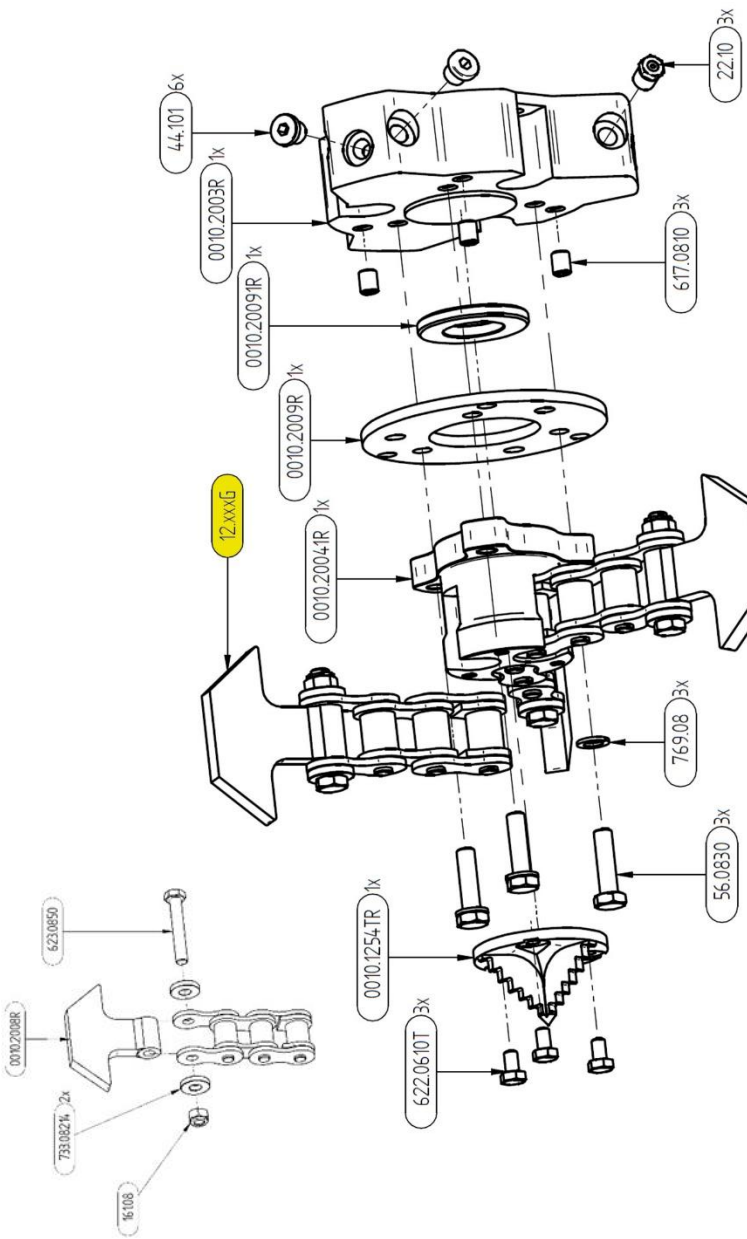
Diamond core bits
This is used to remove rust or for gentle cleaning in plastic, clay ware or aging pipes.

10.200R / 10.200RS / 10.300R		
	Connecting thread BSPP	1"
	Rotating nozzles	3 x M10
	Thrust jet	3 x M10
	For recycling water	Yes
	Weight	35 kg 77 lbs
	Application range	200 – 500 mm 7.8 – 16 inch
	Dimensions	185 - 385x560 mm 7.3 - 15.2 x 22.1 inch
	min. flow at 100 bar (1450 psi)	200 l/min 53 gpm
	Maximum working pressure	200 bar 2900 psi

Drawing 3 ***Exploded view of the cage of 10.200K, 10.300R, 10.200RS***



Skid with rollers complete



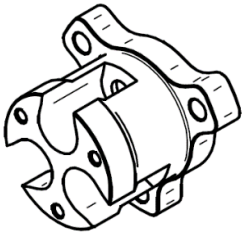
Drawing 4 ***Exploded view of the head 0010.2004R for 10.200R***

1 set of 3 chains see Drawing 6

7.1 Adjusting the chains for 10.200R

The application diameter is required to mount the chains in the 0010.20041R chain holder!

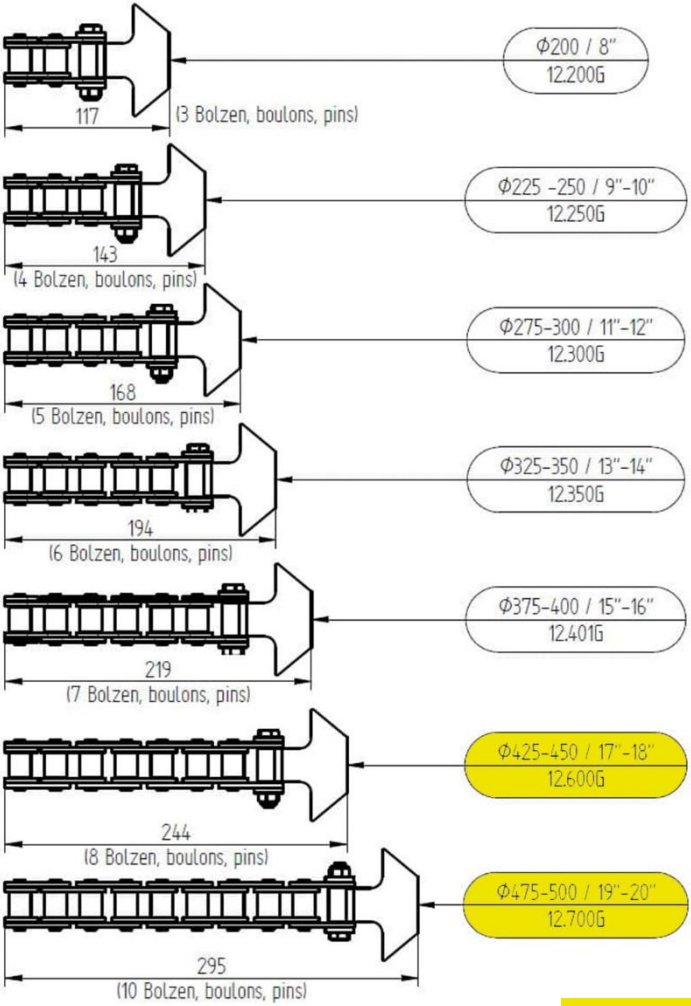
Diameters larger than 400 mm / 16” require extensions skid! (Drawing 17 on Page 34)



Drawing 5 ***Chain holder 0010.20041R***

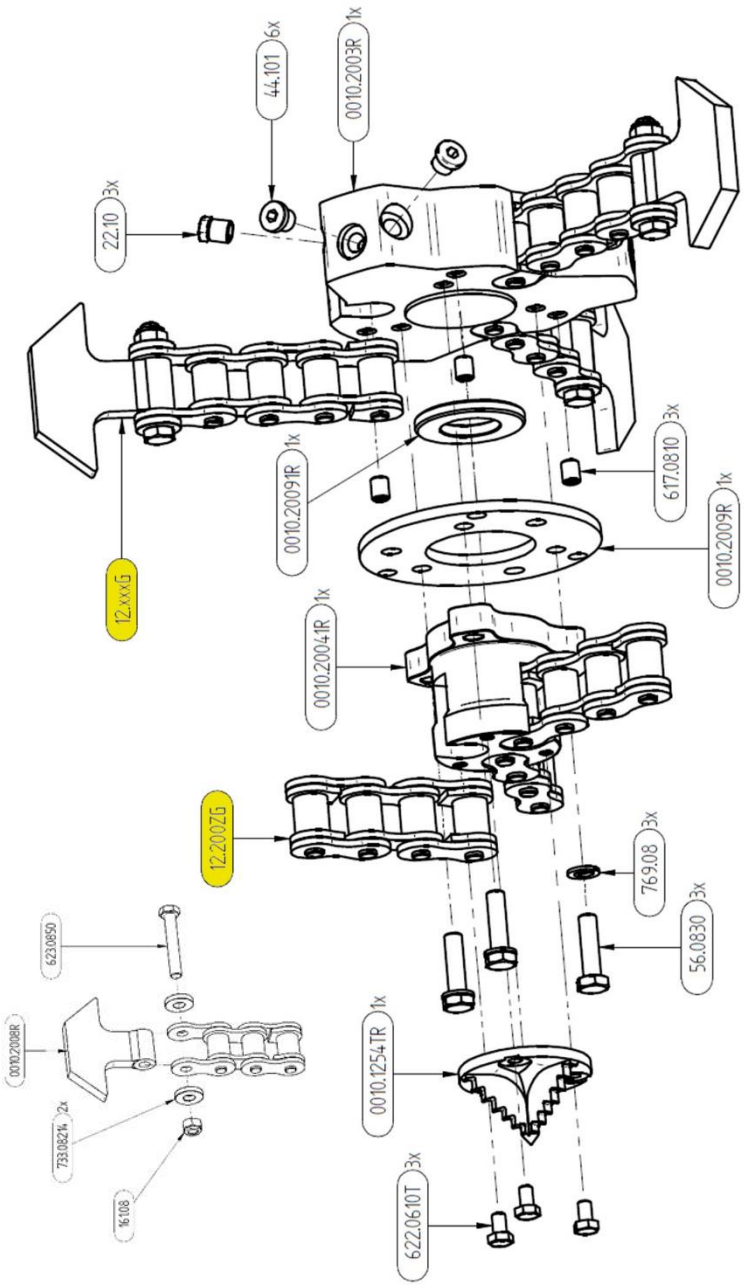
The chains are also sold by the meter.

One meter of pin bolt chain **Art. No.:** **12.G**



Drawing 6 ***All chains for 10.200R***

Only with extension skid!



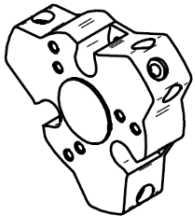
Drawing 7 ***Exploded view of the head 0010.2005R for 10.300R***

1 set of 3 chains see Drawing 7

7.2 Adjusting the chains for 10.300R

The application diameter is required to mount the chains on the combination plate 0010.2003R! The centre chains 12.400ZG are installed on chain holder 0010.2004R.

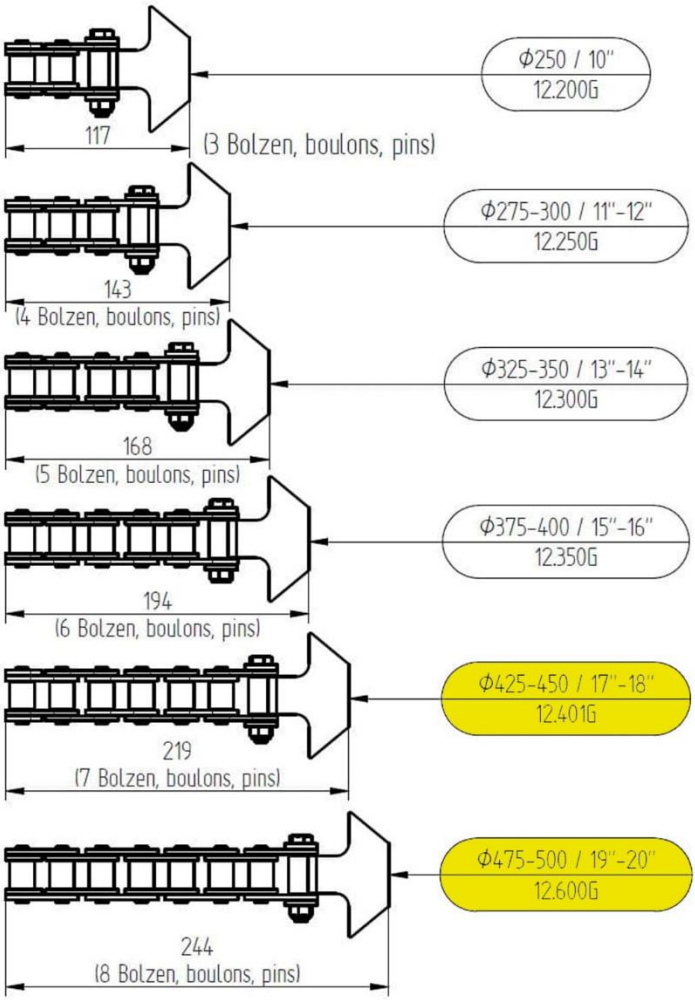
Diameters larger than 400 mm / 16” require extensions skid! (Drawing 17on Page 34)



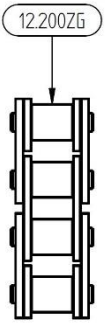
Drawing 8 ***Combination plate 0010.2003R***

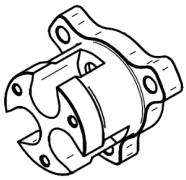
The chains are also sold by the meter.

One meter of pin bolt chain **Art. No.:** **12.G**



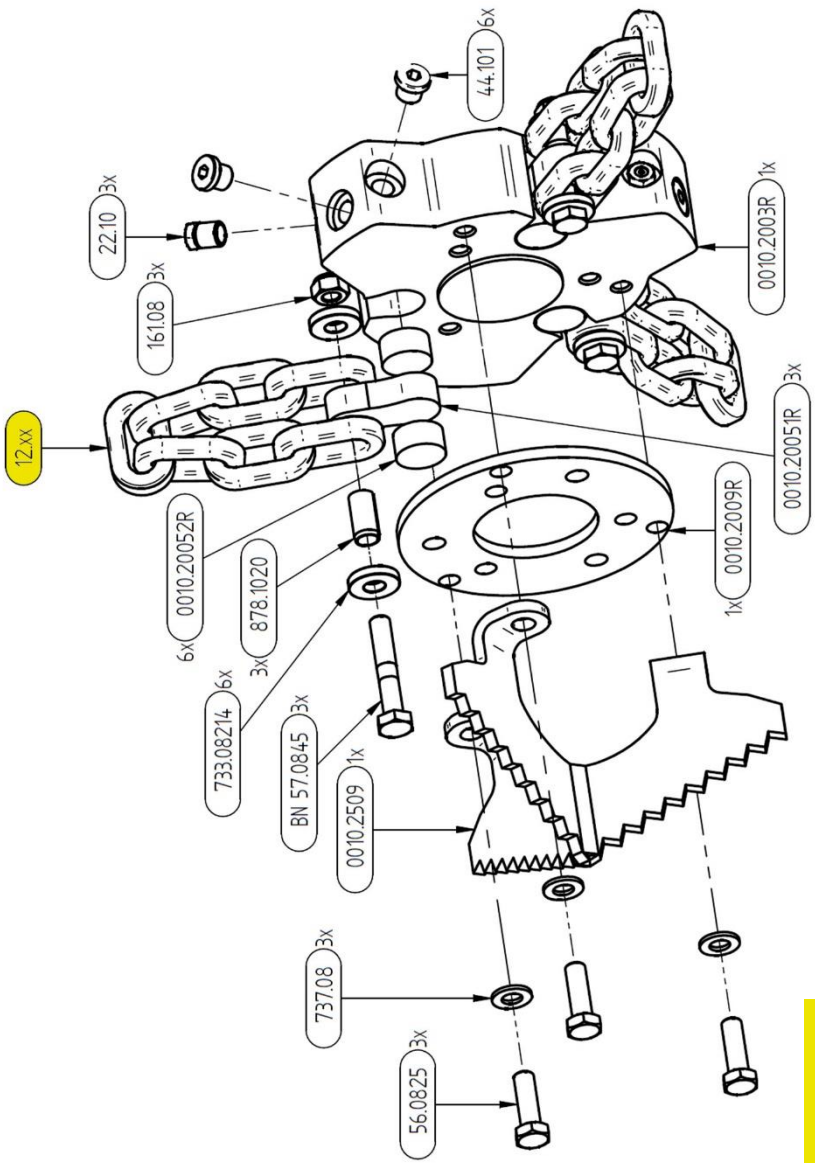
Drawing 10 ***All chains for 10.300R***





Drawing 9 ***Chain holder 0010.20041R***

Only with extension skid!



Drawing 11 ***Exploded view of the head 0010.2006R for 10.200RS***

7.3 Adjusting the chains for 10.200RS

Drawing 12 ***All chains for 10.200RS***

Only with extension skid!

The application diameter is required to mount the chains on the combination plate 0010.2003R!

Diameters larger than 400 mm / 16" require extensions skid! (Drawing 17 on Page 34)

The chains are also sold by the meter.

One meter of link chain **Art. No.:** **12**

7.4 Replacing the chains

1. Determine the correct chain or wire rope length using the drawing:

- 10.200R Drawing 6
- 10.300R Drawing 10
- 10.200RS Drawing 12

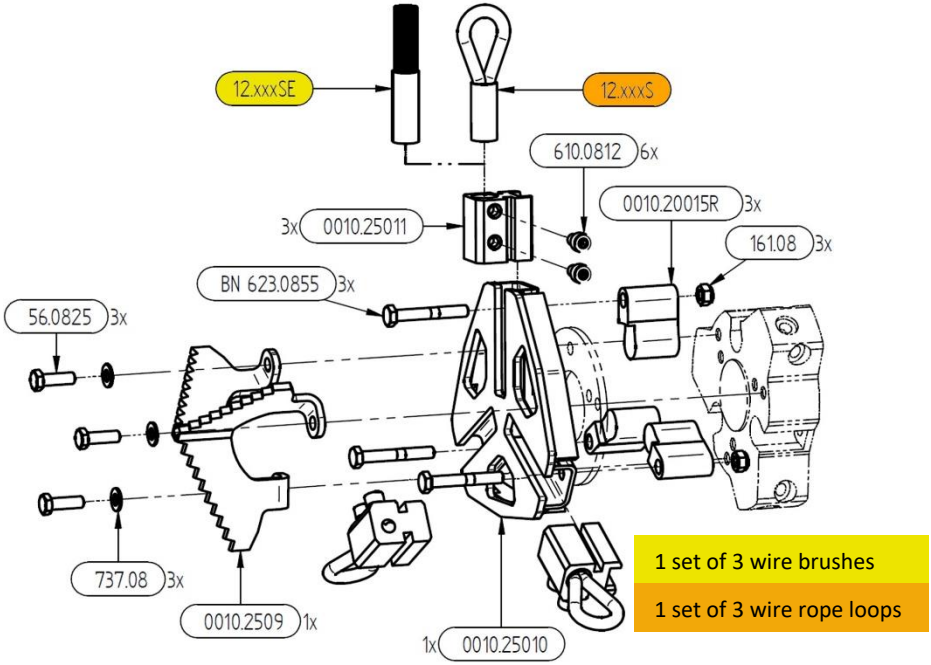
2. Loosen the affected screws and remove the old chains.

- 10.200R Screw 622.0610T Drawing 4
- 10.300R Screw 622.0610T & 56.0830 Drawing 7
- 10.200RS Screw 56.0825 Drawing 11

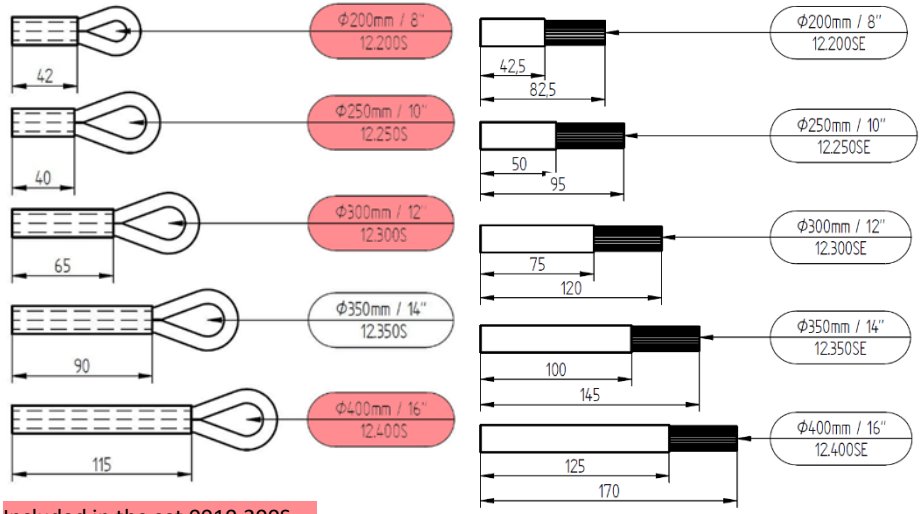
3. Clean the threaded holes.

4. Mount the new chains and tighten the screws so that the chain links remain free to move.

7.5 Wire rope head adaption kit 0010.200S



Drawing 13 ***Exploded view of the head 0010.200S for 10.200RS***

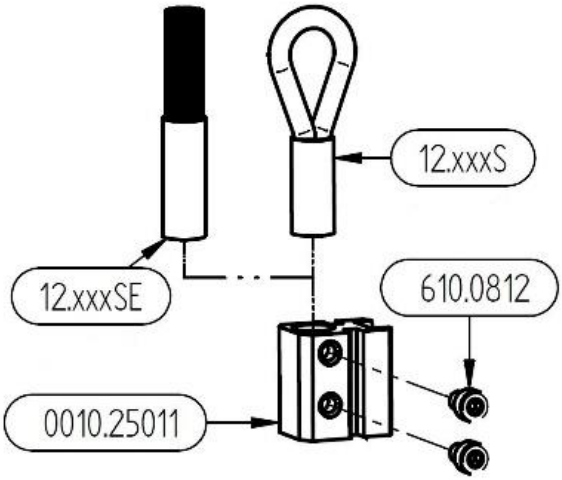


Included in the set 0010.200S

Drawing 14 ***All wire rope loops & wire brushes for wire rope head 0010.200S***

7.5.1 Replacing brushes & loops

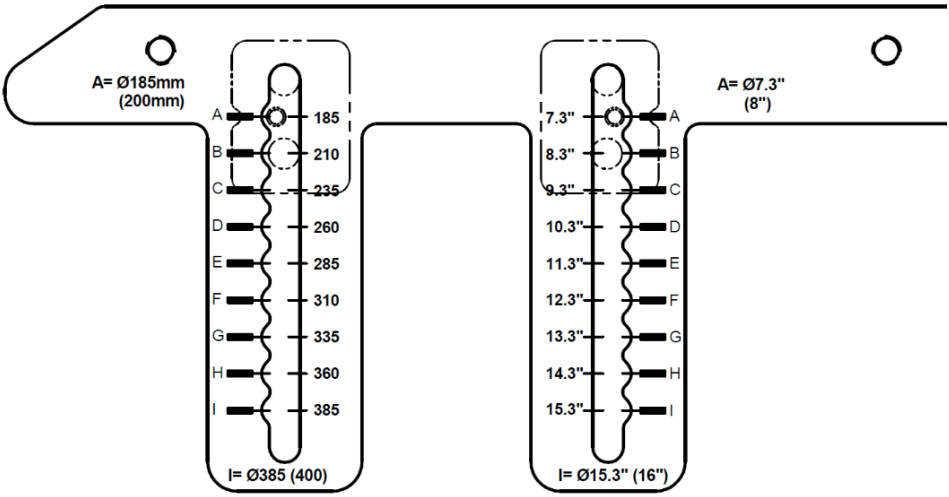
1. Determine the correct loops or brushes using Drawing 14.
2. Loosen the screws in question and remove the old rope loops / wire brushes.
   - Screw 610.0812 Drawing 13
3. Push the loops (12.xxxS) or brushes (12.xxxSE) into the slide elements (0010.25011) as far as they will go.
4. Tighten the screws (610.0812) using a torque of **24 Nm**.



Drawing 15 ***Replacing brushes & loops***

7.6 Adjusting the skids

The skids can be adjusted in 25 mm (1”) increments.



Drawing 16 ***Skid adjustment for 10.200R/300R/200RS without extension***

As an index, the adjustment positions are labelled with the letters A through I in Drawing 16. The effective circumferential diameter of these markings can be seen next to it.

To adjust the skids for the upcoming sewer cleaning, proceed as follows:

1. Loosen the screws (57.1040) on the skids (0010.20071R / 001.20072R) and unscrew them until the skids can be moved.
2. Slide the skids into the correct position according to Table 1 Skid adjustment.
3. Allow the skids to snap into the desired position. Pay attention to the position of the pan-head screw (8699.0612).
4. Re-tighten the screws using a torque of **24 Nm**.

	Pipe			Adjusting the skids				
	Actual pipe Ø			Skid extension		Index on skid	effective Ø of the CS	
	[mm]	[inch]					[mm]	[inch]
Just skids	Ø200	Ø8"		x		A	185	7.3"
	Ø225	Ø9"		x		B	210	8.3"
	Ø250	Ø10"		x		C	235	9.3"
	Ø275	Ø11"		x		D	260	10.3"
	Ø300	Ø12"		x		E	285	11.3"
	Ø325	Ø13"		x		F	310	12.3"
	Ø350	Ø14"		x		G	335	13.3"
	Ø375	Ø15"		x		H	360	14.3"
	Ø400	Ø16		x		I	385	15.3"
With extension	Ø300	Ø12"		✓		A	285	11.3"
	Ø325	Ø13"		✓		B	310	12.3"
	Ø350	Ø14"		✓		C	335	13.3"
	Ø375	Ø15"		✓		D	360	14.3"
	Ø400	Ø16"		✓		E	385	15.3"
	Ø425	Ø17"		✓		F	410	16.3"
	Ø450	Ø18"		✓		G	435	17.3"
	Ø475	Ø19"		✓		H	460	18.3"
	Ø500	Ø20"		✓		I	485	19.3"

Table 1 ***Skid adjustment with and without extension***

Table 1 shows which index should be selected at which pipe diameter, with or without extension skid.

CAUTION!

For the skid adjustment, always select the largest possible setting for the existing sewer inside diameter.

7.7 Skid extension set for Ø500 mm (20”) 10.2005R

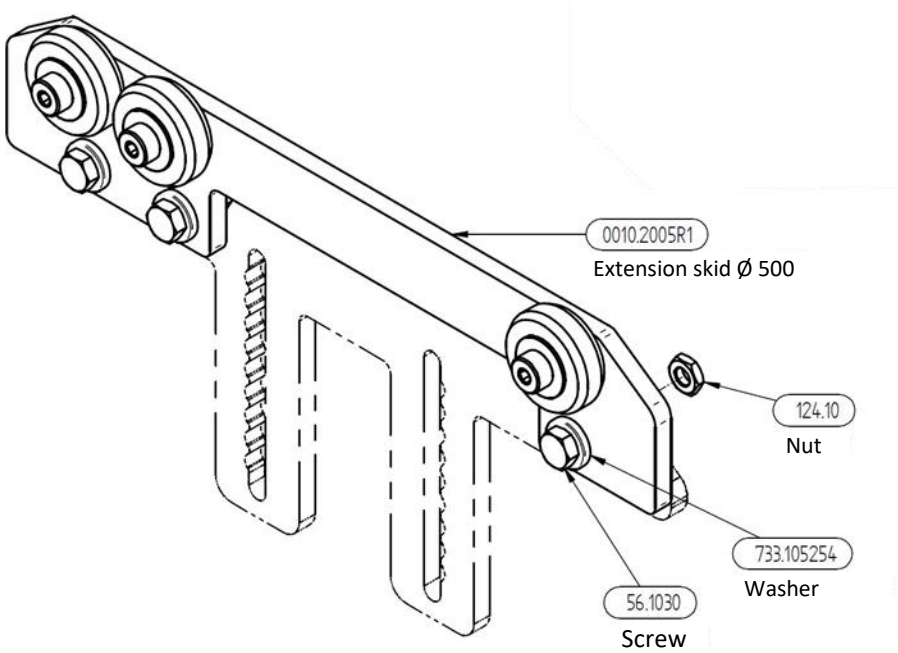
The 10.200R, 10.300R and the 10.200RS chain scrapers can be used with the extension set in pipes with an inside diameter of up to 500 mm (20”).

7.7.1 Mounting of the skid extension

1. Remove the three rollers (0010.20074R) from each skid.
2. Install the skid extensions with the supplied screws, washers and nuts.
3. Mount the rollers on the skid extension according to the Drawing 17

CAUTION!

You must always ensure that the skids are set correctly with the extensions in place. With the extensions, the information is skewed by 100 mm compared to the baseline figures without them. Follow the information in Table 1 on page 33.



Drawing 17 ***Skid extension set 10.2005R***

7.8 Diamond crown drill bit set

The 10.200 series chain scrapers can be equipped with a diamond crown drill bit. It removes pipe inlets, steel anchor bolts, and pipelines in pipes and sewers.
We offer the diamond crown drill bit in five different diameters.

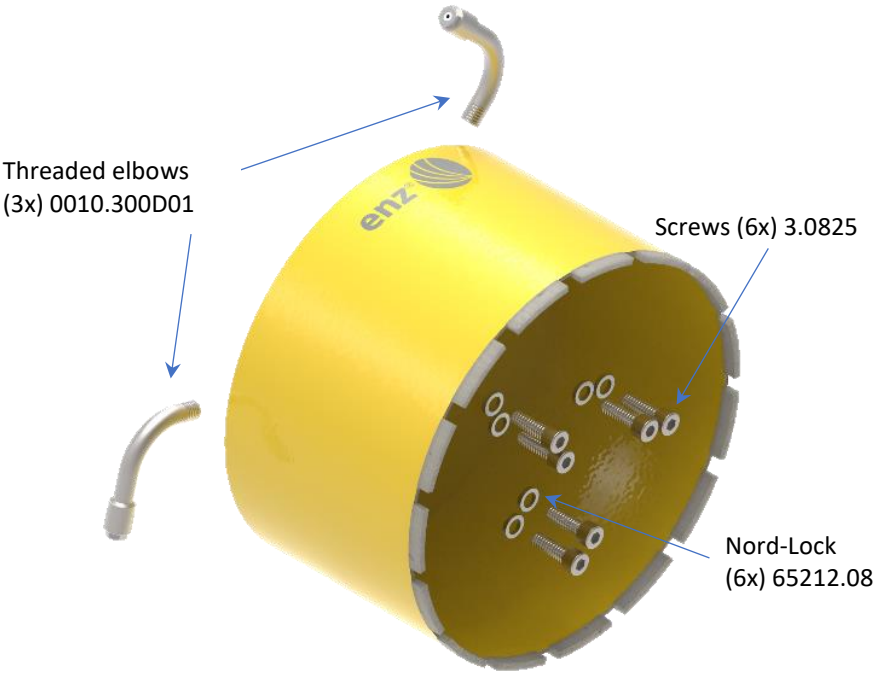


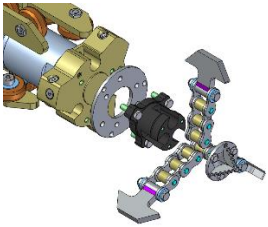
Figure 4 ***Exploded view of 10.xx0D-KS200 diamond crown drill bit***

The threaded elbows (0010.300D01) are included with the diamond crown drill bit set for diameters 300 mm and above.

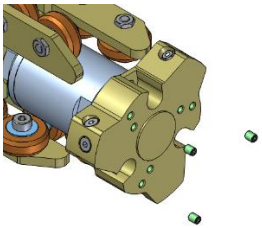
7.8.1 Attaching the diamond crown drill bit

The conversion is shown using the 10.200R chain scraper. There may be slight deviations for the 10.300R and the 10.200RS. In these cases, refer to the corresponding exploded drawing on page 25 or 30.

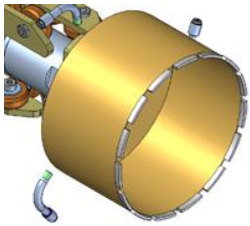
1. Remove the cutter, chain, chain holder, and retaining ring from the combination plate.



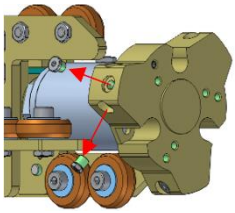
2. If applicable, remove the three set screws (617.0810) as shown in Drawing 4.



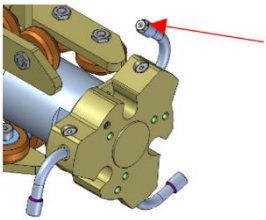
3. For diamond crown drill bits with a diameter of 300 mm or greater, three threaded elbows (0010.300D01) must also be installed.



4. To do so, remove the three upper plug screws (44.101) and the three nozzle inserts (22.10) as shown in Drawing 4. Install the plug screws in place of the nozzle inserts.



5. Install the three threaded elbows (0010.300D01) to the combination plate as pictured. Screw the nozzle inserts (22.10) into the ends of the threaded elbows.



6. Secure the plug screws (44.101), threaded elbows (0010.300D01), and nozzle inserts (22.10) with Loctite 243. The compound must cure for 24 hours.

7. Attach the diamond crown drill bit (10.xx0D-KS200) using the six cylinder-head screws (3.0825). Grease the threads of the screws before doing so.

8. The three permanent pins keep the diamond crown drill bit from twisting. Check during installation that the pins are in place next to the combination plate (0010.2003R).

9. Tighten the cylinder-head screws (3.0825) to 20 Nm.

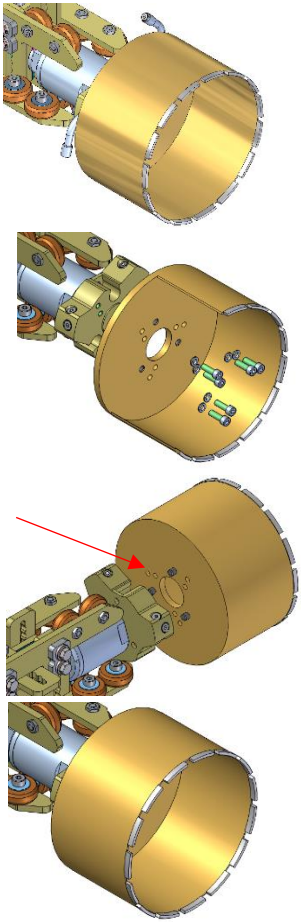


Figure 5 ***Attaching the diamond crown drill bit***

CAUTION!

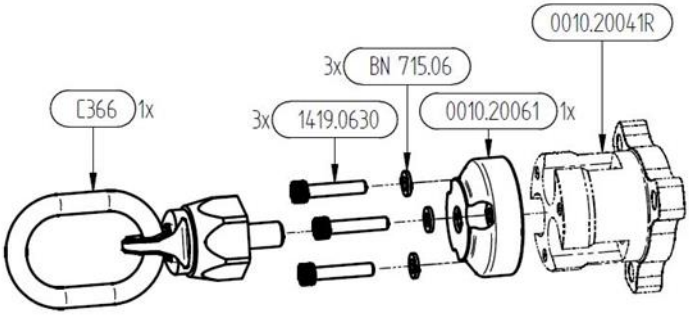
Observe the orientation of the threaded elbows during assembly. When looking at the chain scraper from the front, the direction of rotation must be clockwise.

7.8.2 Removing the diamond crown drill bit and installing chains

Perform the procedure in the reverse sequence to revert the assembly.

7.9 Pull part 0010.2006

If needed, the 10.200R and the 10.300R can be pulled with a winch. To do so, you will need the pulling equipment pictured.

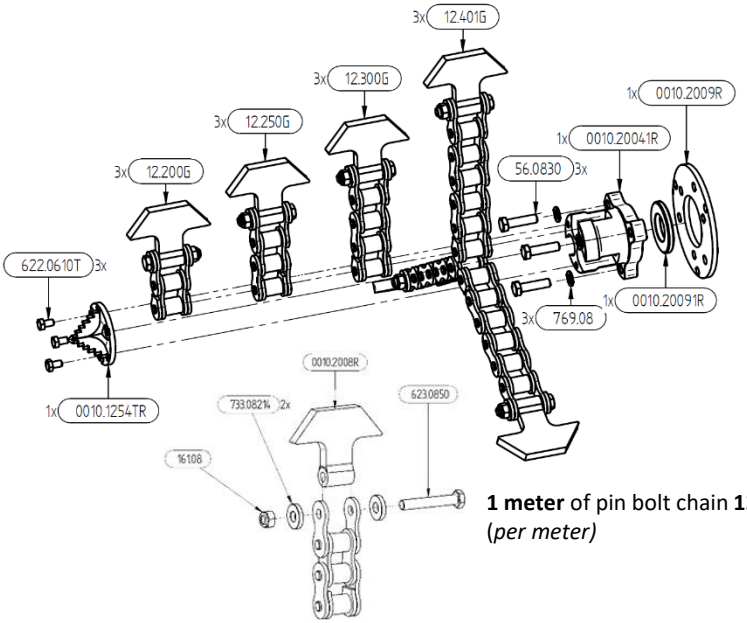


Drawing 18 ***Exploded drawing of the pull part 10.200R & 10.300R***

The pull part (0010.2006) is mounted on the existing chain holder (0010.20041R). For this purpose, the cover with cutter must be removed first.

7.10 Centre head 0010.2004R1

The centre head is a wear-replacement part set. The articles shown in Drawing 19 are part of the scope of supply.



Drawing 19 ***Exploded drawing of the centre head 0010.2004R1***

8 Scope of delivery / Supplies

Product image	Item name	Application range	Order-Nr.	10. 200R	10. 200RS	10. 300R
	Set of Pin bolt chain with plate	Ø 200 mm / 8"	12.200G	X		X
		Ø 250 mm / 10"	12.250G	X		X
		Ø 300 mm / 12"	12.300G	X		
		Ø 350 mm / 14"	12.350G			X
		Ø 400 mm / 16"	12.401G	X		
		Ø 500 mm / 20"	12.600G			X
		Per m / per yard	12.G			
	Set of link chain	Ø 200 mm / 8"	12.03			
		Ø 250 mm / 10"	12.07		X	
		Ø 300 mm / 12"	12.09			
		Ø 350 mm / 14"	12.11			
		Ø 400 mm / 16"	12.13			
		Ø 500 mm / 20"	12.17			
		Per m/per yard	12			
	Pull part	Ø 200 mm – 500 mm Ø 8" - 20"	0010.2006			
	Set of Chain plates	Ø 200 mm – 500 mm Ø 8" - 20"	0010.2008R			
	Center head with 4 sets of Pin bolt chain with plate	Ø 200 mm / 8"	0010.2004R			
		Ø 250 mm / 10"				
		Ø 300 mm / 12"				
		Ø 400 mm / 16"				
	Wire rope head adaption kit	Ø 200 mm / 8"	0010.200S			
		Ø 250 mm / 10"				
		Ø 300 mm / 12"				
		Ø 400 mm / 16"				
	Set of wire rope loop	Ø 200 mm / 8"	12.200S			
		Ø 250 mm / 10"	12.250S			
		Ø 300 mm / 12"	12.300S			
		Ø 350 mm / 14"	12.350S			
		Ø 400 mm / 16"	12.400S			
	Set of wire rope brush	Ø 200 mm / 8"	12.200SE			
		Ø 250 mm / 10"	12.250SE			
		Ø 300 mm / 12"	12.300SE			
		Ø 350 mm / 14"	12.350SE			
		Ø 400 mm / 16"	12.400SE			

Product image	Item name	Application range	Order-Nr.	10. 200R	10. 200RS	10. 300R
	Diamond crown drill bit set	Ø 200 mm / 8"	10.200D - KS200			
		Ø 250 mm / 10"	10.250D - KS200			
		Ø 300 mm / 12"	10.300D - KS200			
		Ø 350 mm / 14"	10.350D - KS200			
		Ø 400 mm / 16"	10.400D - KS200			
	Skid Front	Ø 200 mm – 400 mm Ø 8" - 16"	0010.20071R			
	Skid back	Ø 200 mm – 400 mm Ø 8" - 16"	0010.20072R			
	Cover with cutter	Ø 200 mm – 500 mm Ø 8" - 20"	0010.1254TR			
	Cover with cutter	Ø 200 mm – 400 mm Ø 8" - 16"	0010.2509			
	Center head with 4 sets of Pin bolt chain with plate	Ø 200 mm / 8"	0010.2004R1			
		Ø 250 mm / 10"				
		Ø 300 mm / 12"				
		Ø 400 mm / 16"				
	Set of skid extension	Ø 300 mm – 500 mm Ø 12" - 20"	10.2005R			
	Head of 300R with 4 sets of Pin bolt chain with plate	Ø 300 mm / 12"	0010.2005R			
		Ø 350 mm / 14"				
		Ø 400 mm / 16"				
		Ø 500 mm / 20"				
	Head 200RS with 1 set of link chain	Ø 250 mm / 10"	0010.2006R			
	Set of link chains with plates	Ø 200 mm / 8"	12.03P			
		Ø 250 mm / 10"	12.07P			
		Ø 300 mm / 12"	12.09P			
		Ø 350 mm / 14"	12.11P			
		Ø 400 mm / 16"	12.13P			

9 Index

9.1 Drawing

9.2 Figure

10 Notes

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